

# GREAT LAKES

## METAL STAMPING, INC.

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### Stamping Press Equipment List

Stamping Press	101	102	103	104	201	202	203	204	205	206	207
Manufacturer	STAMTEC	STAMTEC	STAMTEC	STAMTEC	STAMTEC	STAMTEC	STAMTEC	SEYI	SEYI	SEYI	SEYI
Model	G1-60	G1-80	G1-110-1	G1-110-2	G2-200	G2-250	G2-160	SN2-275	SN2-220	SN2-275-A1	SN2-275-A2
Serial Number	S60519	S70666	S91001	S001125	S50448	S50474	S50451	EW-D250-210	EW-D200-452	EW-D250-316	EW-D250-317
Year Built	1996	1997	2000	2000	1996	N/A	1997	2004	2005	2007	2007
Year Installed	1997	1998	2000	2000	1996	1996	1997	2004	2005	2007	2007
Tonnage	66	88	121	121	220	275	176	275	220	275	275
Bolster Dim (L to R)	35.5	39.5	45.2	45.2	94.62	106.25	79	106.3	95.3	106.3	106.3
Bolster Dim (F to B)	20	22	23.6	23.6	33	35.5	30	36.22	33.1	36.2	36.2
Ram Dim (L to R)	19.75	22	25.5	25.5	72.87	82.75	63	82.68	72.8	82.7	82.7
Ram Dim (F to B)	14	16.5	18.5	18.5	25.75	27.75	22	27.56	25.5	27.6	27.6
Min Actual Shut Height	8.87	9.85	10.64	10.63	16.75	16.93	13.79	16.93	17.6	17	17
Max Actual Shut Height	11.82	13	13.79	13.78	21.25	21.65	17.73	21.65	22.8	21.7	21.7
Max Counterbalance Wt	1146#	1235#	1550#	1550#	5642#	6524#	4606#	4500#	2550#	2750#	2750#
Press Speed Continuous	35-90 spm	35-80 spm	30-60 spm	30-60 spm	25-45 spm	20-35 spm	30-55 spm	22-40 spm	25-45 spm	22-40 spm	22-40 spm
Bolster Centerline	5.87 o.c.	5.87 o.c.	5.87 o.c.	5.87 o.c.	9.87 o.c.	6 offset	9.87 offset	6 o.c.	6 OC	6 OC	6 OC
Press Stroke	4.728	5.91	7.09	7.08	9.85	11.02	7.88	9.84	9	4.7	4.7
Pass Line Height	5" +/- 2"	10" +/- 3"	8" +/- 4"	7" +/- 1"	10" +/- 4"	11" +/- 6"	10" +/- 4"	15" +/- 6"	12" +/- 4"	15" +/- 6"	15" +/- 6"
Max Coil Wgt. (lbs)	4500	4000	4000	4000	n/a	4500	4500	10000	10000	20000	20000
Max Coil Width (inch)	12	12	12	12	n/a	18	18	24	24	36	36
Feeder Type	air	air	air	servo	n/a	air	air	servo	servo	servo	servo
Location	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Cusseta	Cusseta

Stamping Press	301	302	303	304	305	306	307	308
Manufacturer	STAMTEC	STAMTEC	STAMTEC	SEYI	SEYI	SEYI	SEYI	SEYI
Model	S2-200	S2-600	S2-400	S2-300	SNS2-275	SAG-330	SAG-330-A1	SAG-660-S-
Serial Number	S60516	S90972	S91035	D300-074	S2-250-022	D300-100	SAG-330-107	SAG-660-S-
Year Built	1997	2000	2000	2004	2004	2005	2007	2008
Year Installed	1997	2000	2002	2004	2005	2006	2007	2008
Tonnage	220	660	440	330	275	330	330	660
Window (in.)	27	52	43.75	39	32	39	39	51.18
Bolster Dim (L to R)	72	144	120.17	110.23	98.43	98.43	110.24	145.67
Bolster Dim (F to B)	48	60	55.16	53.93	36.22	53.94	53.94	61.02
Ram Dim (L to R)	72	144	120.17	110.23	82.68	98.43	110.24	145.67
Ram Dim (F to B)	48	60	55.16	47.24	32.28	47.24	53.94	61.02
Min Actual Shut Height	16.94	24.25	21.87	20	19.3	20	22.01	24.25
Max Actual Shut Height	20.88	34	30.14	30	24.02	30	34.02	34.25
Max Counterbalance Wt	9956#	12000#	12755#	10000#	3163#	10000#	10000#	15000#
Press Speed Continuous	60-120 spm	20-40 spm	20-50 spm	25-50 spm	22-40 spm	25-50 spm	25-50 spm	20-40 spm
Bolster Centerline	9.87 o.c.	6 o.c.	6 o.c.	6 offset	N/S	6 OC	6 OC	6 OC
Press Stroke	6.304	11.8	12.214	10	9.84	10	12.01	14.17
Pass Line Height	11" +/- 6"	16" +/- 4"	15" +/- 4"	15" +/- 4"	15" +/- 6"	15" +/- 6"	15" +/- 6"	16" +/- 4"
Max Coil Wgt. (lbs)	6000	10000	20000	20000	20000	20000	20000	20000
Max Coil Width (inch)	18	48	42	42	30	36	42	54
Feeder Type	air	air	servo	servo	servo	servo	servo	servo
Location	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Bridgman	Cusseta	Cusseta